



HSS & Cobalt Straight Flute Chucking Reamers (.0135-.0785)

Size	Decimal Equiv	FL	OAL	# of Flutes	Shank ø	HSS Uncoated Part #	Cobalt Uncoated Part #
#80	.0135	3/8	3/4	2	.014	RR60001	RR60410
#79	.0145	3/8	3/4	2	.015	RR60002	RR60411
1/64	.0156	3/8	3/4	2	.016	RR60003	RR60412
#78	.0160	3/8	7/8	2	.016	RR60004	RR60413
#77	.0180	3/8	7/8	2	.018	RR60005	RR60414
#76	.0200	3/8	7/8	2	.020	RR60006	RR60415
#75	.0210	1/2	1	3	.021	RR60007	RR60416
#74	.0225	1/2	1	3	.023	RR60008	RR60417
#73	.0240	1/2	1-1/8	3	.024	RR60009	RR60418
#72	.0250	1/2	1-1/8	3	.025	RR60010	RR60419
#71	.0260	1/2	1-1/4	3	.026	RR60011	RR60420
#70	.0280	1/2	1-1/4	3	.028	RR60012	RR60421
#69	.0292	1/2	1-3/8	3	.029	RR60013	RR60422
#68	.0310	1/2	1-3/8	3	.031	RR60014	RR60423
1/32	.0312	1/2	1-3/8	3	.031	RR60015	RR60424
#67	.0320	1/2	1-3/8	3	.032	RR60016	RR60425
#66	.0330	1/2	1-3/8	3	.033	RR60017	RR60426
#65	.0350	1/2	1-1/2	3	.035	RR60018	RR60427
#64	.0360	1/2	1-1/2	3	.036	RR60019	RR60428
#63	.0370	1/2	1-1/2	3	.037	RR60020	RR60429
#62	.0380	1/2	1-1/2	3	.038	RR60021	RR60430
#61	.0390	1/2	1-1/2	3	.039	RR60022	RR60431
1.0MM	.0394	1/2	2-1/2	4	.039	RR60023	RR60432
#60	.0400	1/2	2-1/2	4	.039	RR60024	RR60433
#59	.0410	1/2	2-1/2	4	.039	RR60025	RR60434
#58	.0420	1/2	2-1/2	4	.039	RR60026	RR60435
#57	.0430	1/2	2-1/2	4	.039	RR60027	RR60436
#56	.0465	1/2	2-1/2	4	.046	RR60028	RR60437
3/64	.0469	1/2	2-1/2	4	.046	RR60029	RR60438
#55	.0520	1/2	2-1/2	4	.051	RR60030	RR60439
#54	.0550	1/2	2-1/2	4	.051	RR60031	RR60440
1.5MM	.0591	1/2	2-1/2	4	.051	RR60032	RR60441
#53	.0595	1/2	2-1/2	4	.059	RR60033	RR60442
1/16	.0625	1/2	2-1/2	4	.059	RR60034	RR60443
#52	.0635	1/2	2-1/2	4	.059	RR60035	RR60444
#51	.0670	3/4	3	4	.066	RR60036	RR60445
#50	.0700	3/4	3	4	.066	RR60037	RR60446
#49	.0730	3/4	3	4	.066	RR60038	RR60447
#48	.0760	3/4	3	4	.072	RR60039	RR60448
5/64	.0781	3/4	3	4	.072	RR60040	RR60449
#47	.0785	3/4	3	4	.072	RR60041	RR60450



Speeds, feeds & tech info pages 497-498.

Through 1/2" ø	Above 1/2" to 5/8"	Above 5/8" to 1 1/2"	Above 1 1/2" to 2"
+0.002, -.0000	+0.003, -.0000	+0.001, +0.004	+0.002, +0.006